

NATIONAL CERTIFIED TESTING LABORATORIES

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NCTL Report No: 210-3198-1

DC Not. No.: 05021

Date: 10/14/05

NCTL Certification No.: 03-0514-11

Test Dates: 10/13/05

Test Requested By - Gallina USA, LLC.
245 E Madison Avenue
Milton, WI 53563

Tests Conducted: Dade County Building Code Compliance Office Protocol TAS 201-94, Impact Test Procedures. Dade County Building Code Compliance Office, TAS 202-94, "Criteria for Testing Impact and Non-Impact Resistant Building Envelope Components using Uniform Static Air Pressure." Dade County Building Code Compliance Office TAS 203-94, "Criteria for Testing Products Subjected To Cyclic Pressure Loading."

Design Pressures:

Specimen 1	TAS 202 Structural Only	+ 80.0 psf Positive	-80.0 psf Negative
Specimen 2	TAS 201,203	+ 80.0 psf Positive	-80.0 psf Negative
Specimen 3	TAS 201,203	+ 80.0 psf Positive	-80.0 psf Negative
Specimen 4	TAS 201,203	+ 80.0 psf Positive	-80.0 psf Negative

LARGE MISSILE DATA: 2 x 4 Southern Yellow Pine (S4S)
Length: 7'-8"
Weight: 9.25 lbs.
Velocity: 34 mph - 50 ft. per second

DESCRIPTION OF UNIT:

Model Designation - 25 mm Hurricane Storm Panel R.D.C.

Overall Size - 48.0" wide x 96.0" high.

Configuration - X

MATERIAL CHARACTERISTICS:

Main Frame & Sash Construction: *The specimen tested was a 16mm hurricane storm panel, which consisted of one (1) sheet of cross-fluted polycarbonate. The overall dimensions were 48" wide x 96" high x 1.00" thick. Both interior and exterior skin walls measured 0.030" in thickness. The interior fluted walls, measured 0.010" in thickness.*

Glazing: N/A

Glazing Material: N/A

Weather seals: N/A

Hardware: N/A

Weep Holes: N/A

Insect Screen: N/A

Reinforcement: N/A.

Interior & Exterior Surface Finish: *The interior and exterior surface finish was translucent plastic.*

Sealant: N/A

Installation: *Each hurricane storm panel was installed into the test buck with twenty-two (22) 0.25"/20 x 3.50" Tapcon S.G. Anchors with one (1) 0.25" washer and one (1) washer/wing nut each; three (3) on each jamb and eight (8) at the head and sills. They were located 6" from each corner and 14" on center on the head and sills. On the jambs 6" from each end mid-span.*

SEQUENCE OF TESTS PERFORMED:

Test Sequence: TAS 202

- 1. 1/2 Test Pressure Positive*
- 2. 1/2 Test Pressure Negative*
- 3. Design Pressure Positive*
- 4. Design Pressure Negative*
- 5. Full Test Pressure Positive*
- 6. Full Test Pressure Negative*

STATIC AIR PRESSURE TEST*Static Tests were conducted in accordance with TAS 202***Specimen #1** *ASTM E 330**Design Pressure + 80.0 psf, -80.0 psf*

<u>Positive Loads</u>	<u>Time (Sec.)</u>	<u>psf Load</u>	<u>Def</u> <u>Loc#3</u>	<u>Perm. Set</u> <u>Measured</u>		<u>Perm. Set</u> <u>Allowed</u>	
				<u>Loc. # 1</u>	<u>Loc. # 2</u>	<u>Loc. # 1</u>	<u>Loc. # 2</u>
<i>1/2 Test Load</i>	<i>30</i>	<i>60.00</i>					
<i>Design Load</i>	<i>30</i>	<i>80.00</i>	<i>1.5625"</i>				
<i>Test Load</i>	<i>30</i>	<i>120.00</i>		<i>0.011"</i>	<i>0.049"</i>	<i>0.056"</i>	<i>0.072"</i>

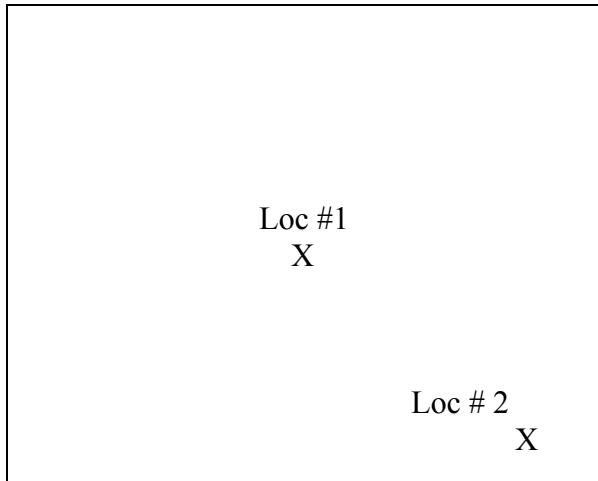
<u>Negative Loads</u>	<u>Time (Sec.)</u>	<u>psf Load</u>	<u>Def</u> <u>Loc#3</u>	<u>Perm. Set</u> <u>Measured</u>		<u>Perm. Set</u> <u>Allowed</u>	
				<u>Loc. # 1</u>	<u>Loc. # 2</u>	<u>Loc. # 1</u>	<u>Loc. # 2</u>
<i>1/2 Test Load</i>	<i>30</i>	<i>60.00</i>					
<i>Design Load</i>	<i>30</i>	<i>80.00</i>	<i>1.6875"</i>				
<i>Test Load</i>	<i>30</i>	<i>120.00</i>		<i>0.006"</i>	<i>0.028"</i>	<i>0.056"</i>	<i>0.072"</i>

*Location # 1 – Center between fasteners at the head**Location # 2 – Center between fasteners at the jamb**Location # 3 – Mid-span of Panel.**Location # 1 – Maximum Allowable Permanent Set (0.4% x 14" = 0.056")**Location # 2 - Maximum Allowable Permanent Set (0.4% x 18" = 0.072")**Location # 3 – Maximum Allowable Deflection (2")*** No breakage or permanent damage occurred*

LARGE MISSILE IMPACT TEST

Impact tests were conducted in accordance with TAS 201-94

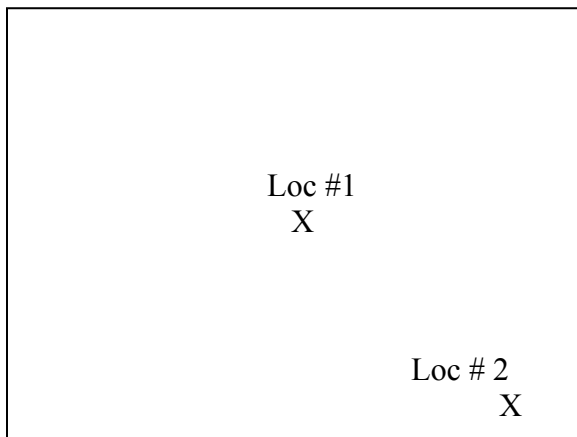
Specimen # 2



Location # 1: Center of Panel.
Deflection at Impact measured 1.625"
Location # 2: Bottom Right Corner of Panel. Deflection at Impact measured 1.250"

Description of specimens after impact test: *There was no penetration*

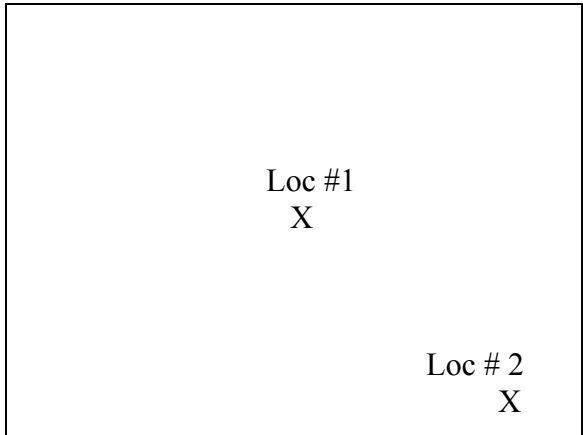
Specimen # 3



Description of specimens after impact test: *There was no penetration*

LARGE MISSILE IMPACT TEST (Cont'd)

Specimen # 4



Location # 1: Center of Panel. Deflection at Impact measured 1.500”
Location # 2: Bottom Right Corner of Panel. Deflection at Impact measured 1.125”

Description of specimens after impact test: There was no penetration

CYCLE TEST

Cycle tests were conducted in accordance with TAS 203-94

Specimen 2

Design Load psf + 80.0 psf - 80.0psf

<u>Range of test</u>	<u>Actual load psf</u>	<u># of cycles</u>	<u>cycles/min</u>
<u>Positive loads</u>			
+ .0 - .5	00.0 - 40.0	600	40
+ .0 - .6	0.00 - 48.0	70	40
+ .0 - 1.3	0.00 - 104.0	1	

<u>Range of test</u>	<u>Actual load psf</u>	<u># of cycles</u>	<u>cycles/min</u>
<u>Negative loads</u>			
- .0 - .5	00.0 - 40.0	600	40
- .0 - .6	0.00 - 48.0	70	40
- .0 - 1.3	0.00 - 104.0	1	

1,342 cycles completed

Description of specimen after cycle test:

Specimen showed no resultant failure or duress after cycle test. No failure of fasteners or separation from the frame.

CYCLE TEST (Cont'd)**Specimen 3***Design Load psf* + 80.0 psf - 80.0psf

+ .0 - .5	00.0 - 40.0	600	40
+ .0 - .6	0.00 - 48.0	70	40
+ .0 - 1.3	0.00 - 104.0	1	

<u>Range of test</u>	<u>Actual load psf</u>	<u># of cycles</u>	<u>cycles/min</u>
<u>Negative loads</u>			

- .0 - .5	00.0 - 40.0	600	40
- .0 - .6	0.00 - 48.0	70	40
- .0 - 1.3	0.00 - 104.0	1	

1,342 cycles completed

Description of specimen after cycle test:

Specimen showed no resultant failure or duress after cycle test. No failure of fasteners or separation from the frame.

Specimen 4*Design Load psf* + 80.0 psf - 80.0 psf

+ .0 - .5	00.0 - 40.0	600	40
+ .0 - .6	0.00 - 48.0	70	40
+ .0 - 1.3	0.00 - 104.0	1	

<u>Range of test</u>	<u>Actual load psf</u>	<u># of cycles</u>	<u>cycles/min</u>
<u>Negative loads</u>			

- .0 - .5	00.0 - 40.0	600	40
- .0 - .6	0.00 - 48.0	70	40
- .0 - 1.3	0.00 - 104.0	1	

1,342 cycles completed

Description of specimen after cycle test:

Specimen showed no resultant failure or duress after cycle test. No failure of fasteners or separation from the frame.

Disclaimer: This test report was prepared by National Certified Testing Laboratory (NCTL), for the exclusive use of the above named client; it does not constitute certification of this product. The results are for that particular specimen tested and does not imply the quality of similar or identical products manufactured or installed from specifications identical to the tested product. NCTL is a testing lab and assumes that all information provided by the client is accurate and does not guarantee or warranty any product tested or installed.

Detailed drawings were available for laboratory records and compared to the test specimens at the time of this report. A copy of this report along with representative sections of the test specimens will be retained by NCTL. The results obtained apply only to the specimens tested. No conclusions of any kind regarding the adequacy or inadequacy of the glass in the test specimens may be drawn from this test. This report does not constitute certification of the product, which may only be granted by a certification program validator.

Observers –

*Mr. Christopher Bennett (NCTL)
Mr. Daniel Ocasio (NCTL)
Mr. Ricky Moffett (NCTL)
Mr. Miguel Nieves (NCTL)
Mr. Frank Meints (Gallina USA, LLC)
Mr. Gerry Ferrara (P.E.)*

Dade County Witness: None Present

NATIONAL CERTIFIED TESTING LABORATORIES

*Daniel Ocasio
Laboratory Technician*

*Christopher Bennett
Division Manager*

*Gerard J. Ferrara, P.E.
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DO/do

Laboratory Compliance Letter

Notification No: NCTL 05021

Laboratory Certification No: 03-0514.11

To Whom It May Concern,

On August 30th, 2005, Gallina USA, LLC. started testing at National Certified Testing Laboratories in Orlando, FL. All tests were performed in full accordance with all Dade County requirements with no deviations.

Test Report No.
NCTL 210-3198-1

Product Series Description
25mm Hurricane Storm Panel R.D.C.

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